

Steel Construction Certification Scheme Limited

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Welding Certificate

2273 - CPR - 0376 - WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated: This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 - CPR - 0376. This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer

Allround Engineering Ltd

Facilities of the Manufacturer:

498-499 Ipswich Road, Slough, Berkshire, SL1 4EP

Standard

BS EN 1090-2: 2008 + A1:2011

Execution Class

up to EXC 2 according to BS EN 1090-2:2008+A1:2011

Welding Processes

135 - MAG welding with solid wire electrode

141 - TIG welding with solid filler material (wire/rod)

Base Material(s)

S355J2 according to BS EN 10025-2:2004 S355J2H according to BS EN 10210-1:2006 S355J2H according to BS EN 10219-1:2006

1.4301 (X5CrNi18-10), 1.4307 (X2CrNi18-9), 1.4401 (X5CrNiMo17-12-2)

1.4404 (X2CrNiMo17-12-2) in accordance with BS EN 10088-2

Responsible Welding Coordinator Alan Whitrod (competence assessed by SCCS approved course - up to and

including EXC 2)

Alternate

Attestation

This certificate attests that all procedures for the execution and surveillance

of welding works in connection with BS EN 1090-1:2009+A1:2011 are

implemented.

Date of first issue

December 2014

Date of this issue

8 December 2014

Date of next Surveillance

by 7 December 2015

Validity Period

This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself

are not modified significantly.

Chairman: D Woodward

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Scheme Manager:

SL Blackman